

Date: Monday, 11/21/2005 7:54:05 PM  
 User: Linda Lacelle

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BRACKET ASSEMBLY
Job Number : 24933	
Estimate Number : 10751	
P.O. Number : N/A	Part Number : D34621F
This Issue : 11/21/2005 S.O. No. : N/A	Drawing Number : D3462 REV.A
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : PURCHASED PARTS	Drawing Revision : A
Previous Run : N/A	Material : N/A
Written By : <u>See Comment below</u>	Due Date : 11/28/2005 Qty: 2 Um: Each
Checked & Approved By : <u>See Comment below.</u>	
Comment : EST REV. A 05.11.18 NEW ISSUE EC	

## Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

(13 sq in) EC

D34621F

Base Flat Pattern



Base Flat Pattern  
 AISI 304 SS sheet 0.125 thick  
 (W304S116A)



Comment: Qty: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Base Flat Pattern

batch: M15925 M6789

SB 05/11/22 2

2.0

OUTSIDE SERVICE

OUTSIDE SERVICES



Comment: Sub-Contracting OUTSIDE SERVICES

Issue P/O. \_\_\_\_\_

Email or Ship DXF file to vendor

Laser Cut per Dwg D3462 flat pattern D3462-1F

Material release note required

-Fabricate per Dwg D3462

N/A - Debur

SB 05/11/22 2

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive &amp; Inspect For Transit Damage

Ensure material certification is attached

N/A EC

4.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

EC 05.11.23

2

5.0

SMALL FAB 1

SMALL &amp; MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Debur if necessary.

N/A EC

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: D3462-1F PAR #: N/A Fault Category: Prod/Fab. Ass' med & small NCR: Yes ~~No~~ DQA: 1 Date: 05/11/24  
 QA: N/C Closed: HA Date: 05.12.01

NCR: <u>24933</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial, Chief Eng	Action Description Chief Eng	Sign & Date			
<u>05.11.28</u>	<u>1</u>	<u>2 part scrap, wrong mat'l used.</u>	<u>[Signature]</u> <u>05/11/28</u>	<u>Scrap &amp; Replace</u>	<u>[Signature]</u> <u>05/11/28</u>	<u>[Signature]</u> <u>05.11.30</u>	<u>[Signature]</u> <u>05.11.28</u>	<u>[Signature]</u> <u>05.11.29</u>

NOTE: Date & initial all entries

Date: Monday, 11/21/2005 7:54:05 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BRACKET ASSEMBLY

Job Number: 24933

~~1115 925~~

Part Number: D34621F

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

PR 05.11.23

2

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 426

C 205/11/23

2

8.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

205/11/24

2

Job Completion



W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

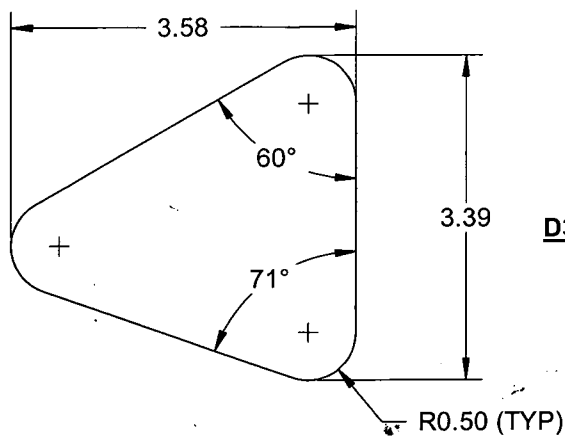
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

PRELIMINARY ISSUE

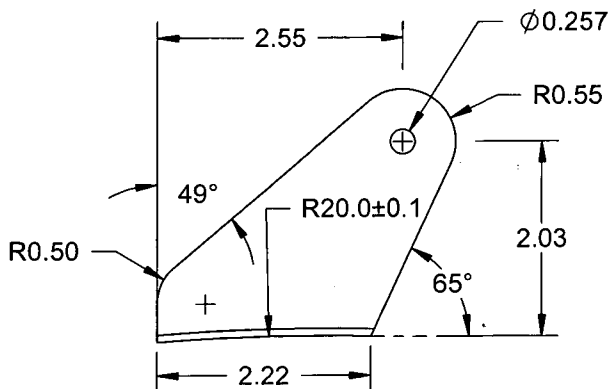
DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3462	REV. A SHEET 2 OF 2
DATE 05.09.20		TITLE BRACKET ASSEMBLY	SCALE 1:2



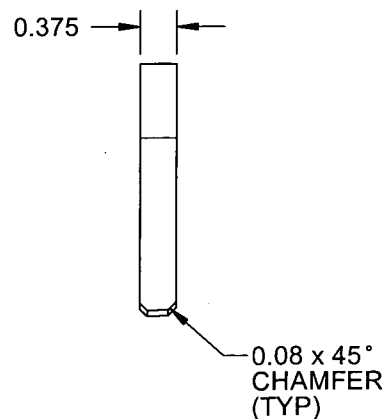
**D3462-1F FLAT PATTERN**

**D3462-1FBASE**

- 1) MATERIAL: AISI 304 SS SHEET, 0.125 THICK (REF. DART SPEC. M304S11 GA)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010



**D3462-3 LUG**



**D3462-3**

- 1) MATERIAL: AISI 304 SS BAR (REF. DART SPEC. M304B )
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL UNMARKER SHARP EDGES 0.005 TO 0.010

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